



Technical Data Sheet

Product Profile

PRODUCT NAME: PPS-8125 Lacquer Primer

DESCRIPTION: PPS-8125 is a high quality one-component primer surfacer. PPS-8125 dries quickly and has good sanding and filling properties. It may be used under acrylic lacquers, acrylic enamels, alkyd enamels, urethane enamels and basecoat/clearcoat systems.

Instructions

- Sand original finish with medium grit sandpaper
- Clean all area with wax and grease remover
- Surface should be clean and dry before applying product
- Spray two or three medium coats of PPS-8125, allowing each coat to flash to a dull appearance before applying the next coat.
- For best results force dry or allow to air dry for one hour before sanding
- PPS-8125 can be block or machine sanded with P320 or P400, or wet sanded with P400 or P500 grit before applying topcoat

Basic Information

GENERAL

Appearance	Gray Liquid
Viscosity	Full Bodied
Shelf Life	One Year (unopened)
VOC	4.5 lb/gal (540 g/L)
Solids	57% by weight
Pot Life	30 - 60 Minutes @ 75°F
Product size	One gallon or quart cans

MIXING

- Mix one part PPS-8125 with 1½ parts by volume lacquer thinner or urethane reducer.
- A reduction range of between 1:1 and 1:2 may be used depending on the desired viscosity and build.

SUBSTRATES:

- Coat large bare metal, steel & aluminum areas with proper self-etching sealer
- Recommended substrate temperatures: 50° F - 100° F.

GUN SET-UP

Siphon Feed
Gravity Feed
HVLP (gravity)

TIP

1.8 - 2.0 mm
1.6 - 2.0 mm
1.6 - 2.0 mm

AIR PRESSURE

30 - 40 psi
25 - 40 psi
6 - 10 psi

GUN CLEAN-UP

Clean equipment with a high quality lacquer thinner immediately after spraying